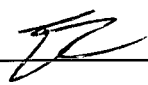
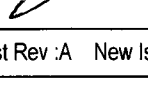













Date: Tuesday, 20/03/2007 1:23:32 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: CABIN FLOOR PROTECTOR
<b>Job Number</b>	: 31351		
<b>Estimate Number</b>	: 12767		
<b>P.O. Number</b>	: N/A	<b>Part Number</b>	: D35754
<b>This Issue</b>	: 20/03/2007	<b>S.O. No.</b>	: N/A
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D3575 UNDER REVIEW
<b>First Issue</b>	: N/A	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 31002	<b>Drawing Revision</b>	: U/R
<b>Written By</b>	: 	<b>Material</b>	: N/A
<b>Checked &amp; Approved By</b>	: 	<b>Due Date</b>	: 27/03/2007
<b>Comment</b>	: Est Rev :A New Issue 07-01-22 EC		
<b>Additional Product</b>			
Job Number: 			
<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>	
1.0	F60029	lexan grey	
			
<b>Comment:</b> Qty.: 16.0000 sf(s)/Unit Total: 16.0000 sf(s) F60029 lexan sheet Batch: <u>ML03106</u> <u>ml 07 03 21</u> (1)			
2.0	WATER JET	FLOW WATER JET	
			
<b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D3575 Dwg Rev: <u>A</u> <u>ml 07 03 21</u> (1) Prog Rev: <u>A</u> 2-Deburr if necessary			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE <u>ml 07 03 21</u> (1)			
4.0	QC8	SECOND CHECK	
			
<b>Comment:</b> SECOND CHECK <u>2070321</u>			
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary. <u>PF 07-03-21</u> 1			

Date: Tuesday, 20/03/2007 1:23:32 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 31351

Part Number: D35754

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING  
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

*U* 07-03-21

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

**FOR ENGINEERING USE ONLY**

*Cu 7/3/21* (1)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*07/03/21* (1)

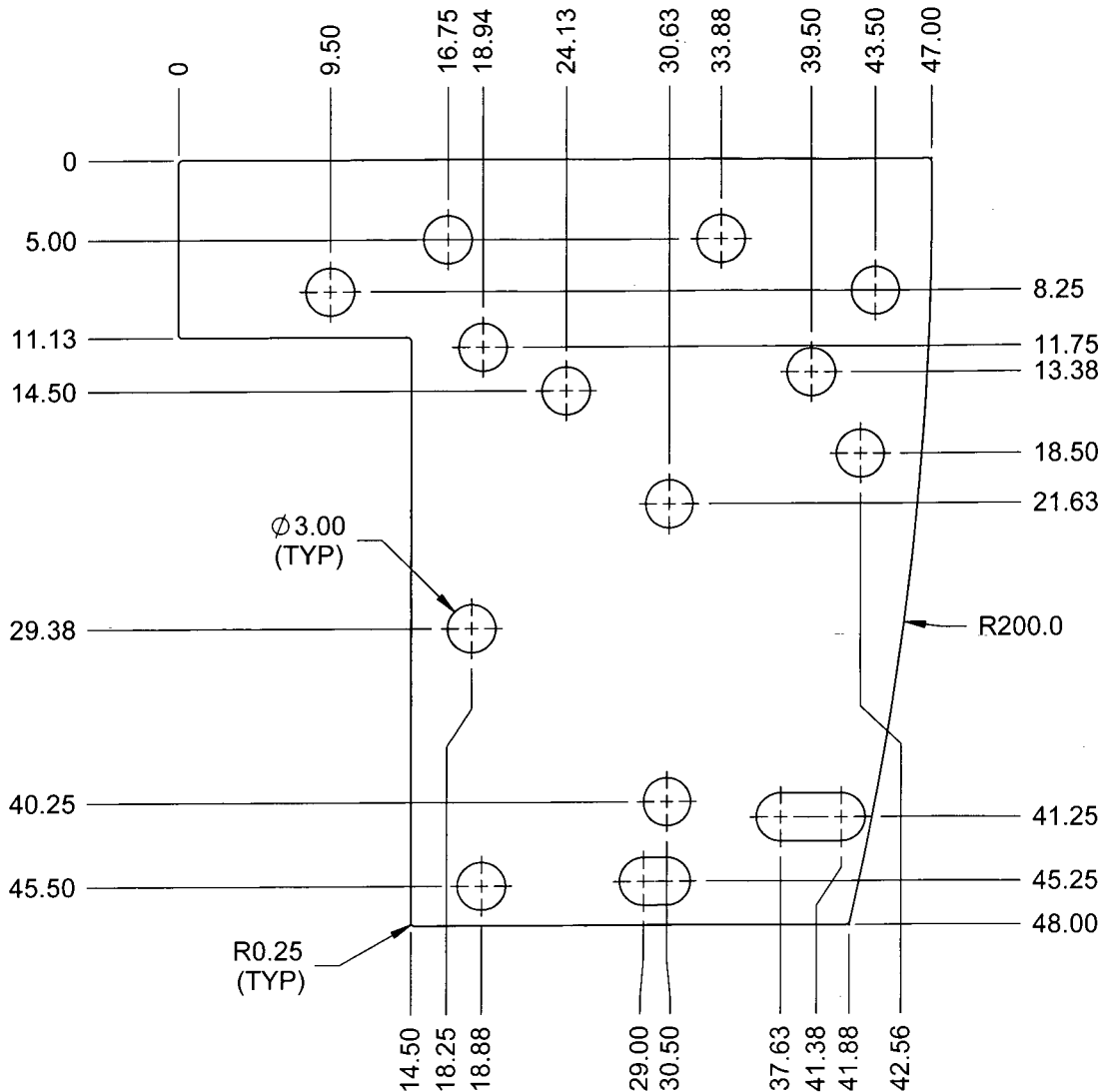
Job Completion



*U* 07-03-21

# PRELIMINARY ISSUE

DESIGN <i>LE</i>	DRAWN BY <i>CB</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. <b>D3575</b>	REV. A SHEET 4 OF 4
DATE <b>07.01.22</b>		TITLE <b>CABIN FLOOR PROTECTOR</b>	SCALE 1:12



## D3575-4 CABIN FLOOR PROTECTOR

### NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125" THICK, TEXTURED SIDE UP (REF DART SPEC M-LEX-S.125-F60029-GY)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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DART AEROSPACE LTD		Work Order: 31351
Description: <del>Beam</del> Cabin floor protector		Part Number: D3575-4
Inspection Dwg: D3575 Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article ☒ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	Inspected by template		✓			
B						
C						
D						
E						
F						
G						
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: <i>MM</i>	Audited by: <i>2</i>	Prototype Approval: <i>VE</i>
Date: 07 03 21	Date: 07 03 21	Date: 07 03 21

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	